**Description**
EPOTEC YD 010 S is an unmodified standard solid epoxy resin, which has high molecular. This resin possesses excellent flexibility combined with good adhesion.

**Applications**
- Can coatings
- Lining for tubes and drums
- High performance primer

**Typical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Test method</th>
<th>Unit</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy equivalent weight</td>
<td>DIN 16945/4.15B (89) TEC-AS-C-002</td>
<td>g/eq</td>
<td>4,500 - 5,500</td>
</tr>
<tr>
<td>Viscosity* @ 25°C</td>
<td>ASTM D-1545 (89) TEC-AS-P-006</td>
<td>G - H</td>
<td>Z₂ - Z₅</td>
</tr>
<tr>
<td>Color*</td>
<td>ASTM D-1544 (89)</td>
<td>Gardner</td>
<td>Max. 1.0</td>
</tr>
<tr>
<td>Softening point</td>
<td>JIS K 7234 (86) ASTM E 28-67 (82)</td>
<td>°C</td>
<td>135 - 150</td>
</tr>
<tr>
<td>Viscosity* @ 25°C</td>
<td>ASTM D-2393 (86)</td>
<td>cP</td>
<td>4,600 - 9,000</td>
</tr>
</tbody>
</table>

* * 40% Solution in Butyl Carbitol

**Packing**
EPOTEC YD 010 S is packed and delivered in opaque PE bags weighing 25 kg net each.

**Storage**
EPOTEC YD 010 S resin should be stored in dry and cool condition away from sources of heat and ignition in original sealed bags. Under these conditions, it has a storage life of at least one year. Acute toxicity and skin irritation of EPOTEC YD 010 S resin is of very low order. However, it is advised to use personnel protective equipment to avoid inhalation of dust. It is advised to take precaution against static electric hazards when emptying bags.

**Handling**
Please refer to MSDS for safe handling of EPOTEC YD 010 S.

**Food contact statement**
When properly formulated and cured for food contact applications, this resin will comply with the U.S. Food, Drugs and Cosmetics Act as amended under Food Additive Regulation 21 CFR 175.300. This use is subject to good manufacturing practices and limitations specified in each regulation, which should be consulted for complete details.

**Disclaimer**
All recommendations for use of our products whether given by us in writing, verbally or to be implied from the results of tests carried out by us are based on the current state of our knowledge. Although, the information contained in this sheet is accurate, no liability can be accepted in respect of such information. We warrant only that our product will meet the designated specifications and make no other warranty either express or implied, including any warranty of merchantability or fitness for a particular purpose as the conditions of application are beyond our control.

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