Description
YDPN 638 MEK 80 is a solution of a semi-solid phenol novolac based multifunctional epoxy resin in methyl ethyl ketone. Epoxy novolac resin is useful in improving the performance of cured epoxy resin systems particularly at elevated temperatures or involving high chemical resistance. YDPN 638 MEK 80 is used where ease of mixing and processing is required.

Typical applications
- Composites
- Can and coil coating
- Marine & Protective Coatings

Typical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Test method</th>
<th>Unit</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Visual</td>
<td>-</td>
<td>Yellowish liquid</td>
</tr>
<tr>
<td>Color</td>
<td>ASTM D-1544 (89)</td>
<td>Gardner</td>
<td>Max. 2</td>
</tr>
<tr>
<td>Epoxy equivalent weight*</td>
<td>DIN 16945/4.15B (89)</td>
<td>g/eq</td>
<td>175 - 182</td>
</tr>
<tr>
<td>Viscosity** @ 25°C</td>
<td>JIS K 7233 (86)</td>
<td>cPs</td>
<td>200 - 600</td>
</tr>
<tr>
<td>Resin content</td>
<td>TEC-AS-C-012</td>
<td>wt %</td>
<td>79 - 81</td>
</tr>
</tbody>
</table>

* Based on solids
** Brookfield viscosity

Storage
EPOTEC YDPN 638 MEK 80 resin should be stored in dry and cool conditions and kept closed in original container. Under these conditions, it has a storage life of at least one year. Due to solvent content, the solutions are moderate skin irritants. Operators are advised to use personal protective equipment to avoid skin contact with the materials, and make use of general mechanical ventilation and local exhaust. EPOTEC YDPN 638 MEK 80 should be kept away from sources of fire.

Handling
Please refer to MSDS for safe handling of EPOTEC YDPN 638 MEK 80.

Disclaimer
All recommendations for use of our products whether given by us in writing, verbally or to be implied from the results of tests carried out by us are based on the current state of our knowledge. Although, the information contained in this sheet is accurate, no liability can be accepted in respect of such information. We warrant only that our product will meet the designated specifications and make no other warrant either express or implied, including any warranty of merchantability or fitness for a particular purpose as the conditions of application are beyond our control.

For Additional Information, Please Contact:
Aditya Birla Chemicals (Thailand) Ltd. (Epoxy Division)
Mahatun Plaza Bldg., 16th Floor 888/167 Ploenchit Road, Lumpini, Bangkok 10330 Thailand.
Tel: (662) 2535031-3, Fax: (662) 2535030.
Web Site: www.adityabirilachemicals.com, E-Mail: epoxymktg@adityabirla.com